



Agribots – robotické systémy a Zemědělství 4.0

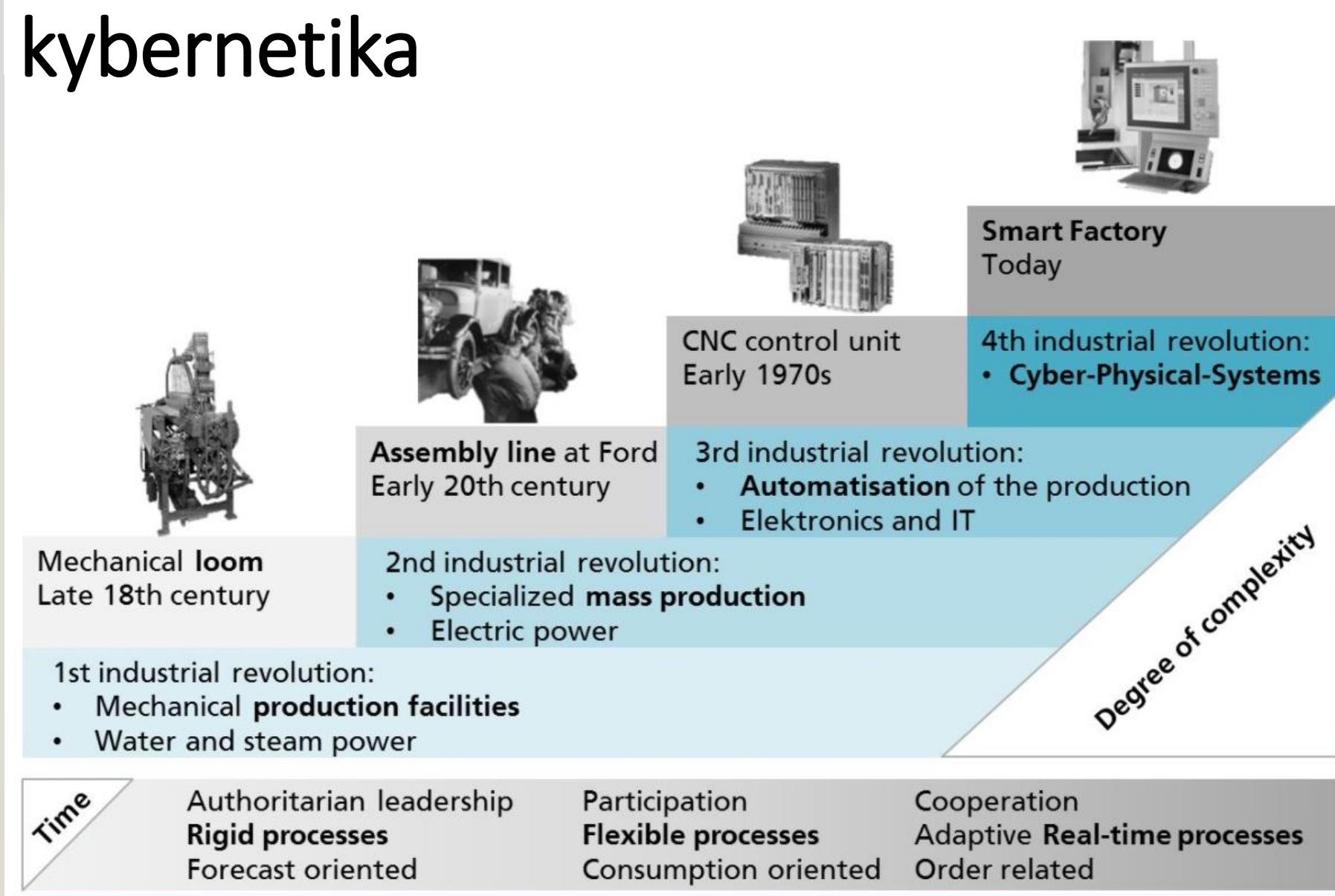
Vladimír Kebo, Akademický pracovník

Agronomická fakulta
Ústav zemědělské, potravinářské a environmentální techniky

Od Průmyslu 4.0 k Zemědělství 4.0

- Plán pro Průmysl 4.0
- Pohled do světa
- Podpora v navigaci – GSA
- Kolaborativní robotika
- Decentralizace zdrojů
- Zemědělství 4.0 – Swarms of Agribots?

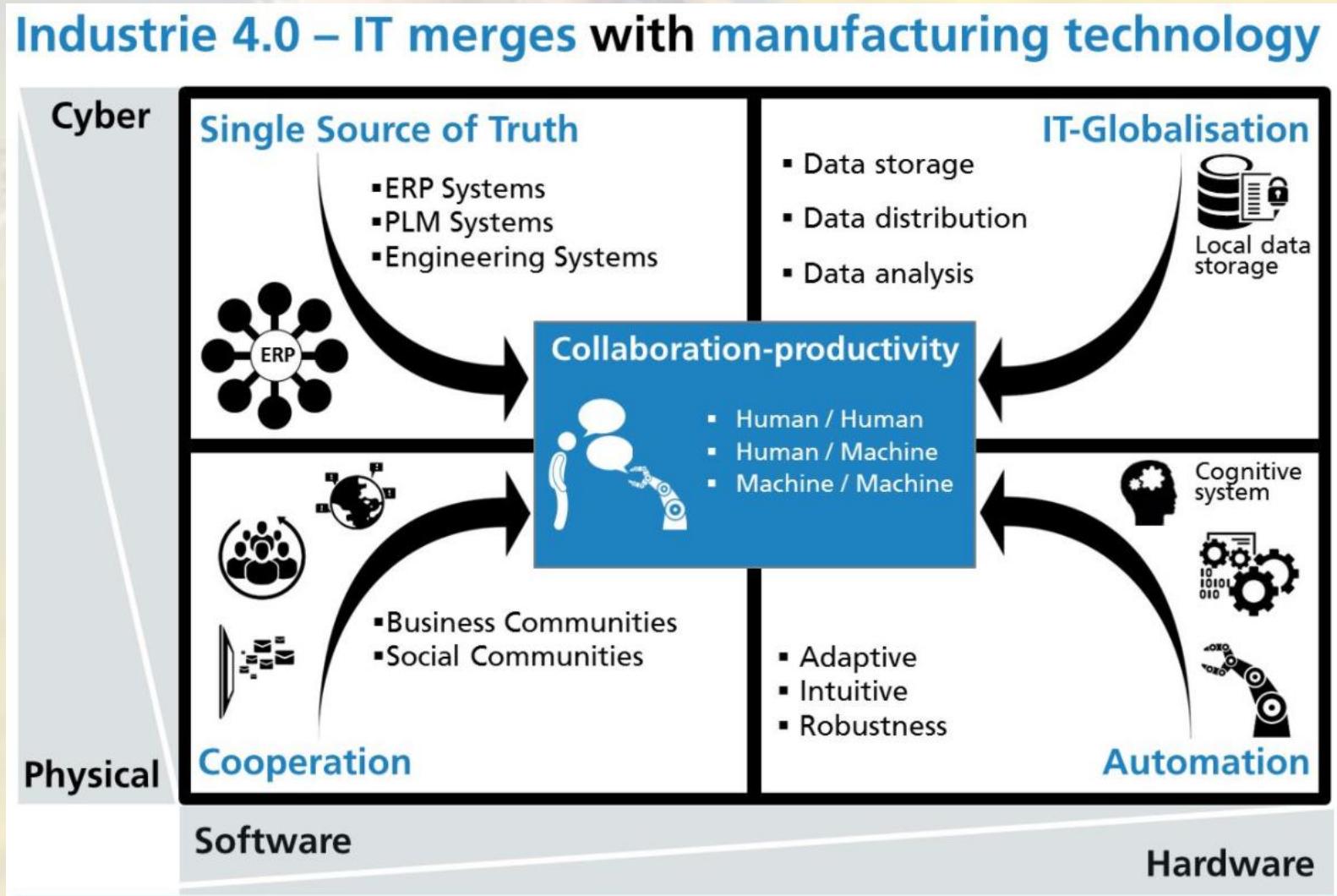
Průmyslové revoluce a kybernetika



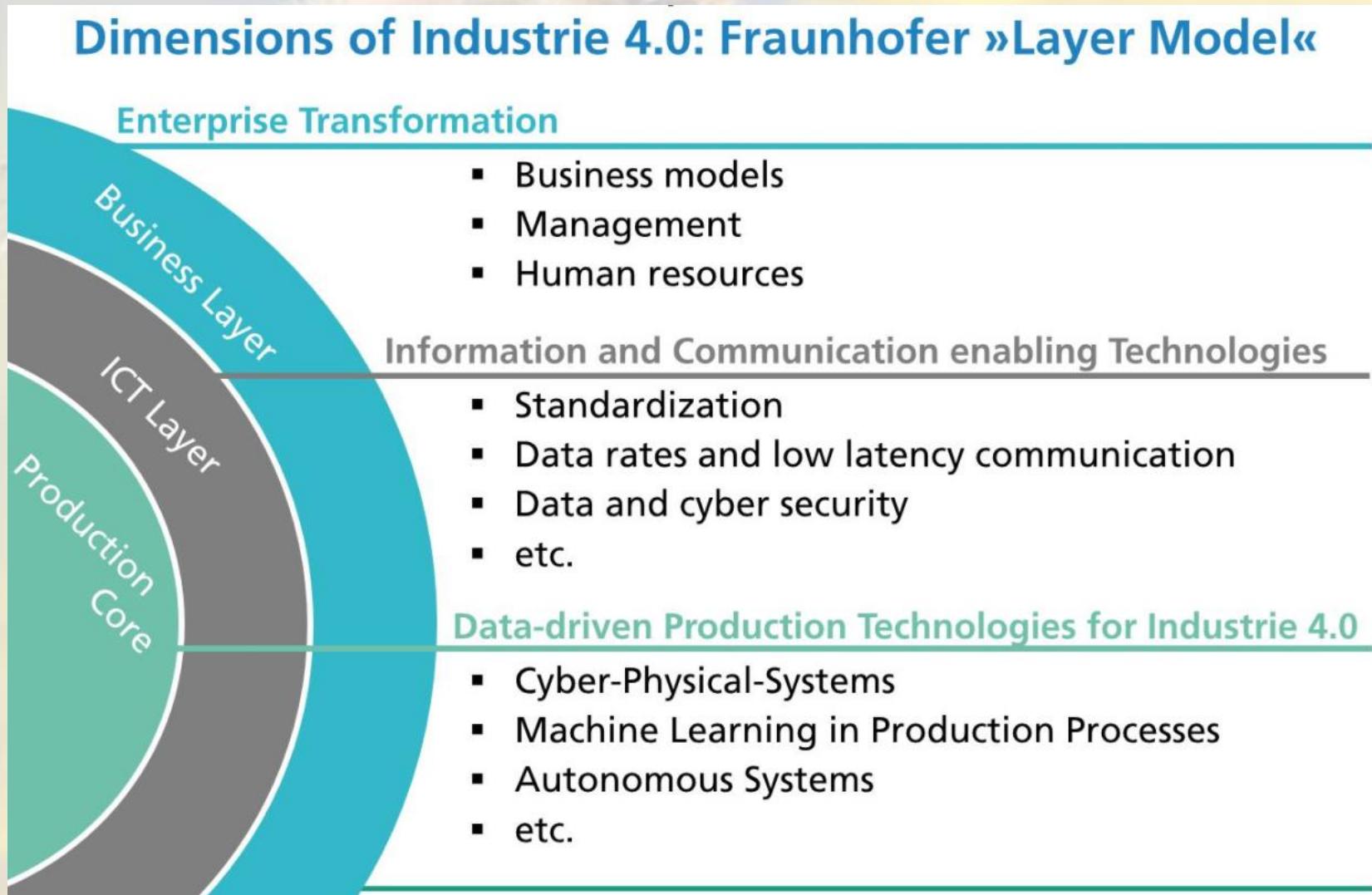
Úroveň ZV

- Sociální ZV
- Symbolická ZV
- Programová ZV
- Operační ZV
- Stabilizace

4. Průmyslová revoluce

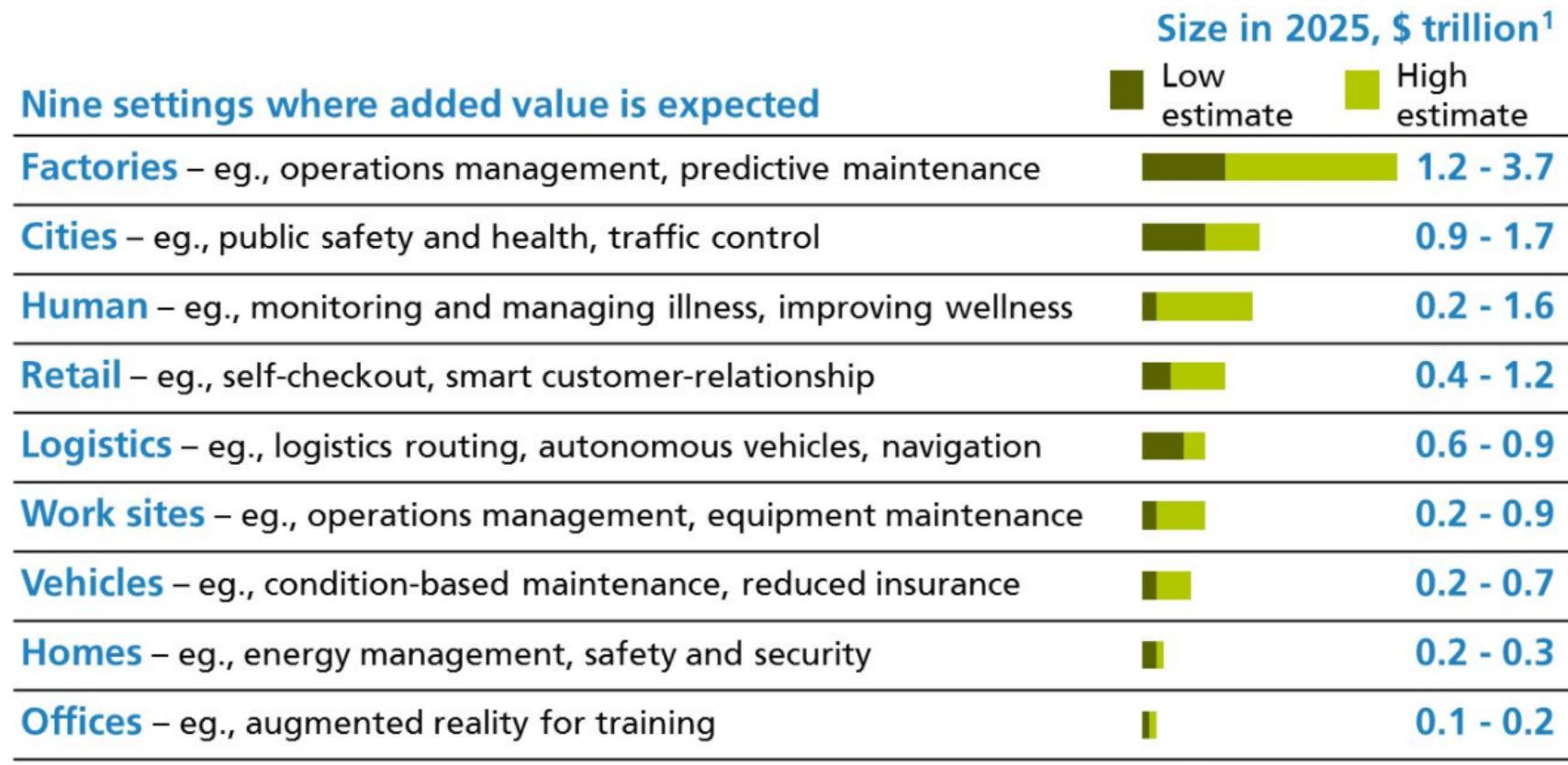


Fraunhofer - „Layer Model“



Potenciál a výzvy nových technologií

Global economic potential of the Internet of Things



Total \$ 4 trillion - \$ 11 trillion

¹Adjusted to 2015 dollars, for sized applications only; includes consumer surplus.
Numbers do not sum to total, because of rounding

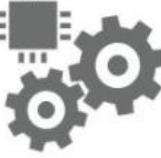
trillion

| 1 000 000 000 000 (= 10¹²) |

bilion

Potenciál a výzvy nových technologií

Directions for the future of manufacturing

	Player	Situation	Goals	Means
Industrie 4.0 	Germany 	Growing competition	Leadership in Cyber-Physical-Systems	Integrating ICT into manufacturing
Industrial Internet 	USA, UK 	Service-centred economy	Re-industrialization	Adding manufacturing to ICT
Full Automation 	East Asia 	Labour shortage, rising labour costs	Cheaper, faster, less labour	Using robots for manufacturing

Požadavky na výrobu řízenou daty

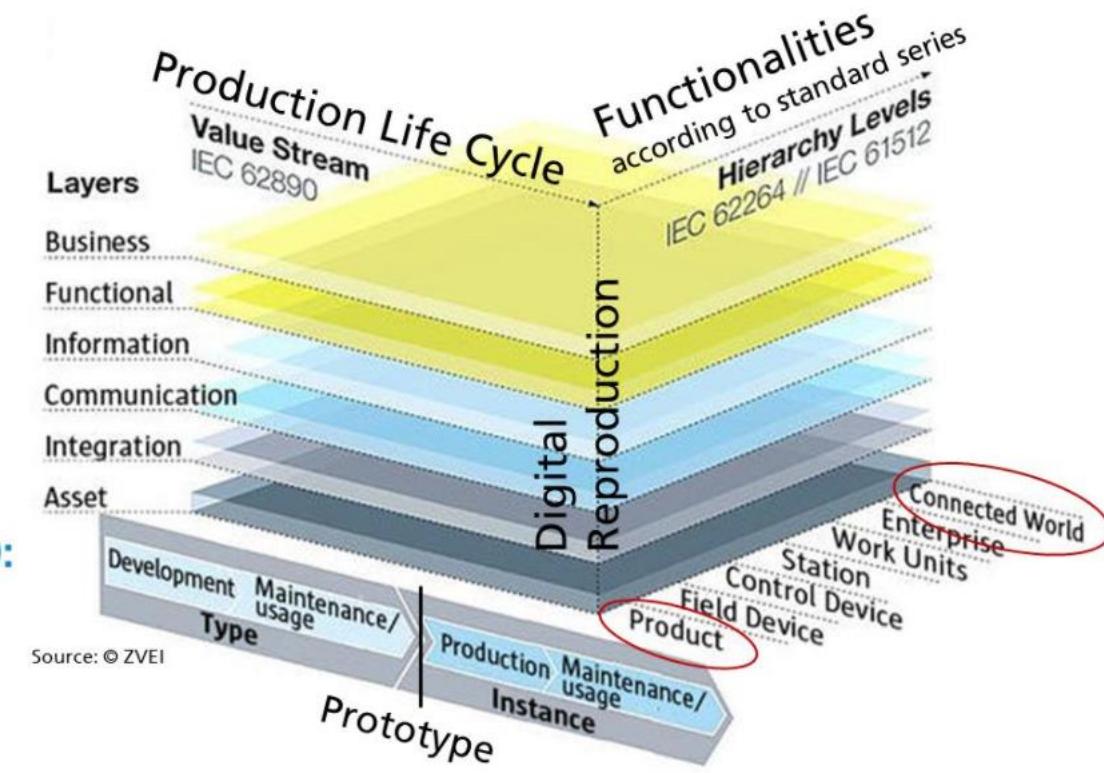
Requirement: Standardization

Reference-Architecture- Model Industrie 4.0 (RAMI 4.0)

- Three-tier system
- Joint development by:
Bitkom, VDMA, ZVEI,
Plattform Industrie 4.0

Standardization goals I4.0:

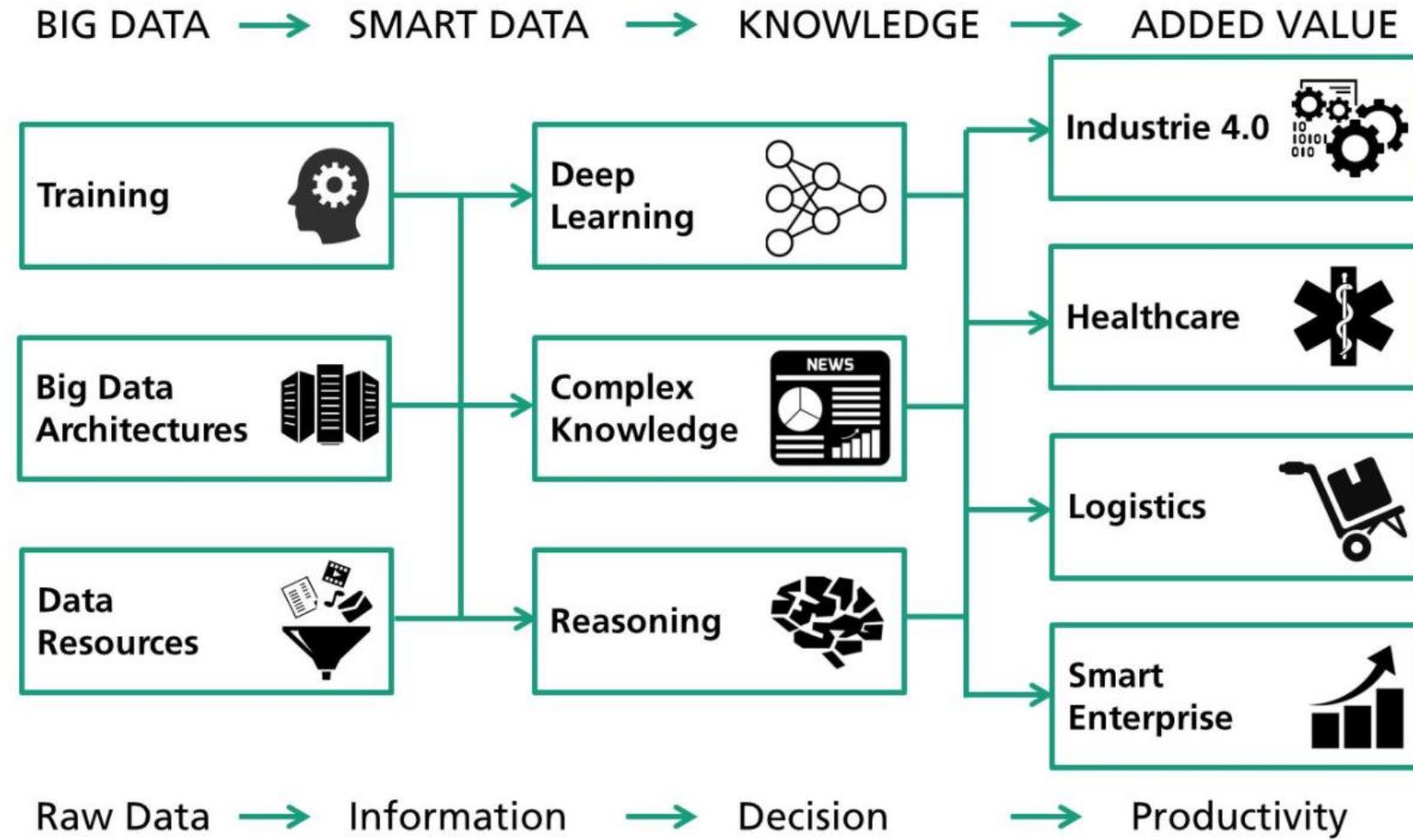
- **Identification**
(location of participants)
- **Semantics**
(communication)
- **Quality of service**
(low latency, reliability)



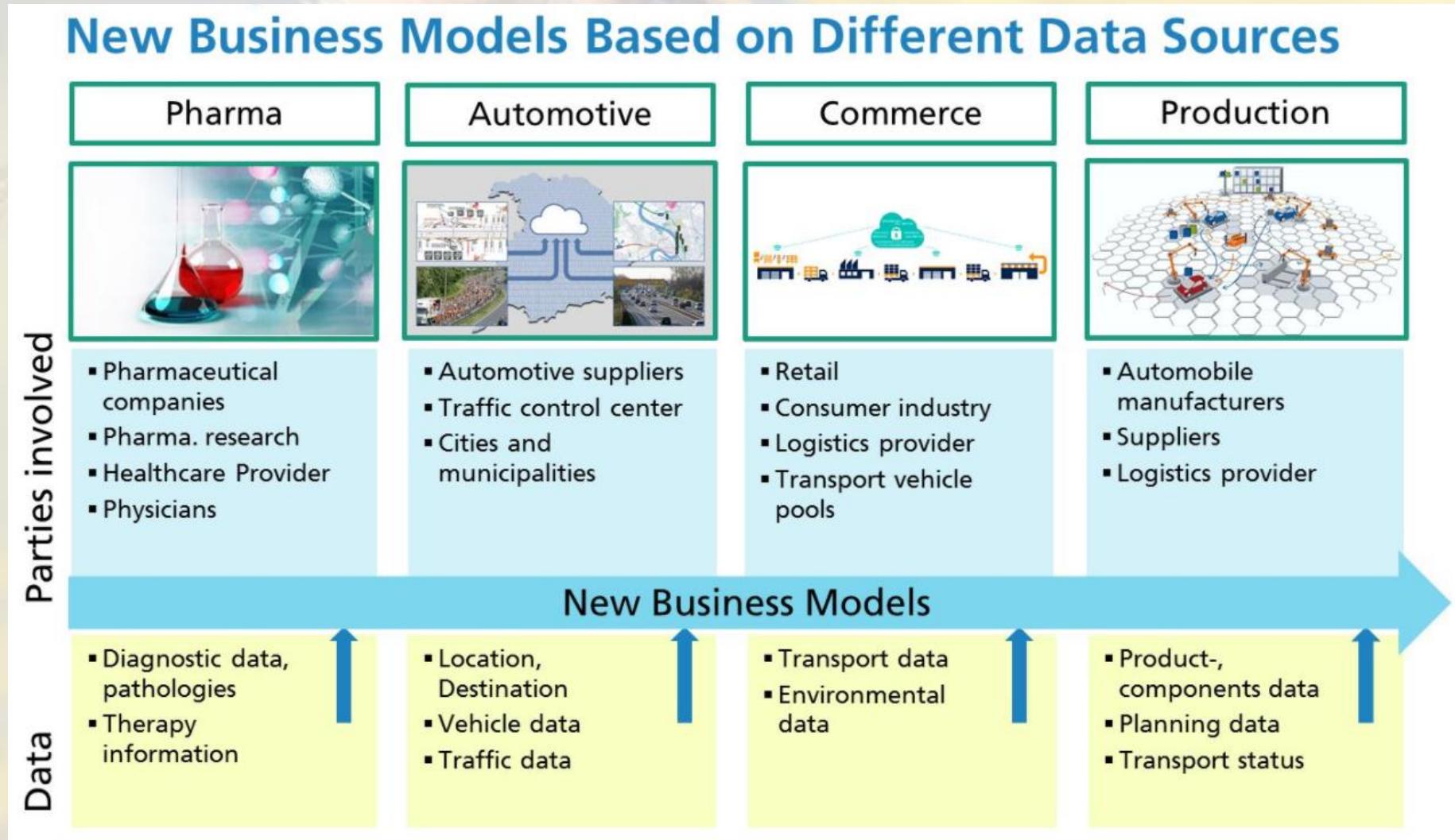
→ compatibility and interoperability

Potenciál strojového učení

Machine Learning for optimized production processes



Ekonomika 4.0



Integrace lidí a strojů

Developing Industrie 4.0 competencies

Challenges:

Utilization of Industrie 4.0 applications for competence development and real-life learning environments

Requirements

- **Process understanding**, integration and **real-time synchronization of processes** throughout the product lifecycle
- **Transversal skills development** and training (IT, electronics, mechanics etc.)
- **Generic competences** about organization, communication and cooperation
- **High flexibility** and **decision-making** capability

Solutions for competence development: **Fraunhofer »FUTURE WORK LAB«**

Project work, simulations



Learning factories 4.0

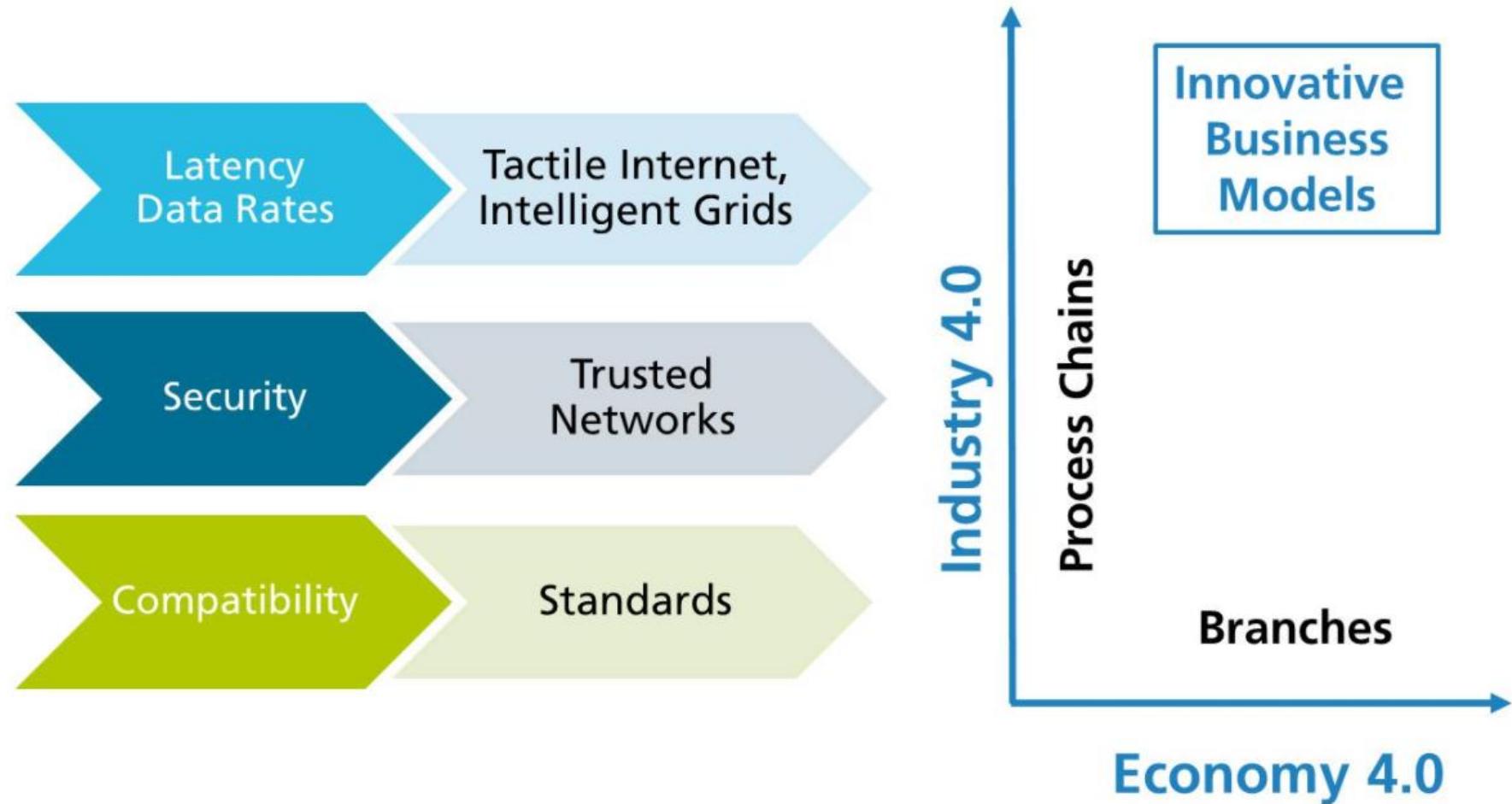


Participation ramp-up



Společnost 4.0 - budoucnost

Challenges and Chances for Implementation of Economy and Industry 4.0



Nutnost celoživotního vzdělávání lidí

Two thirds of people surveyed lack the skills to succeed in technology-rich environments

-Increasing importance of inter-disciplinary education and research?

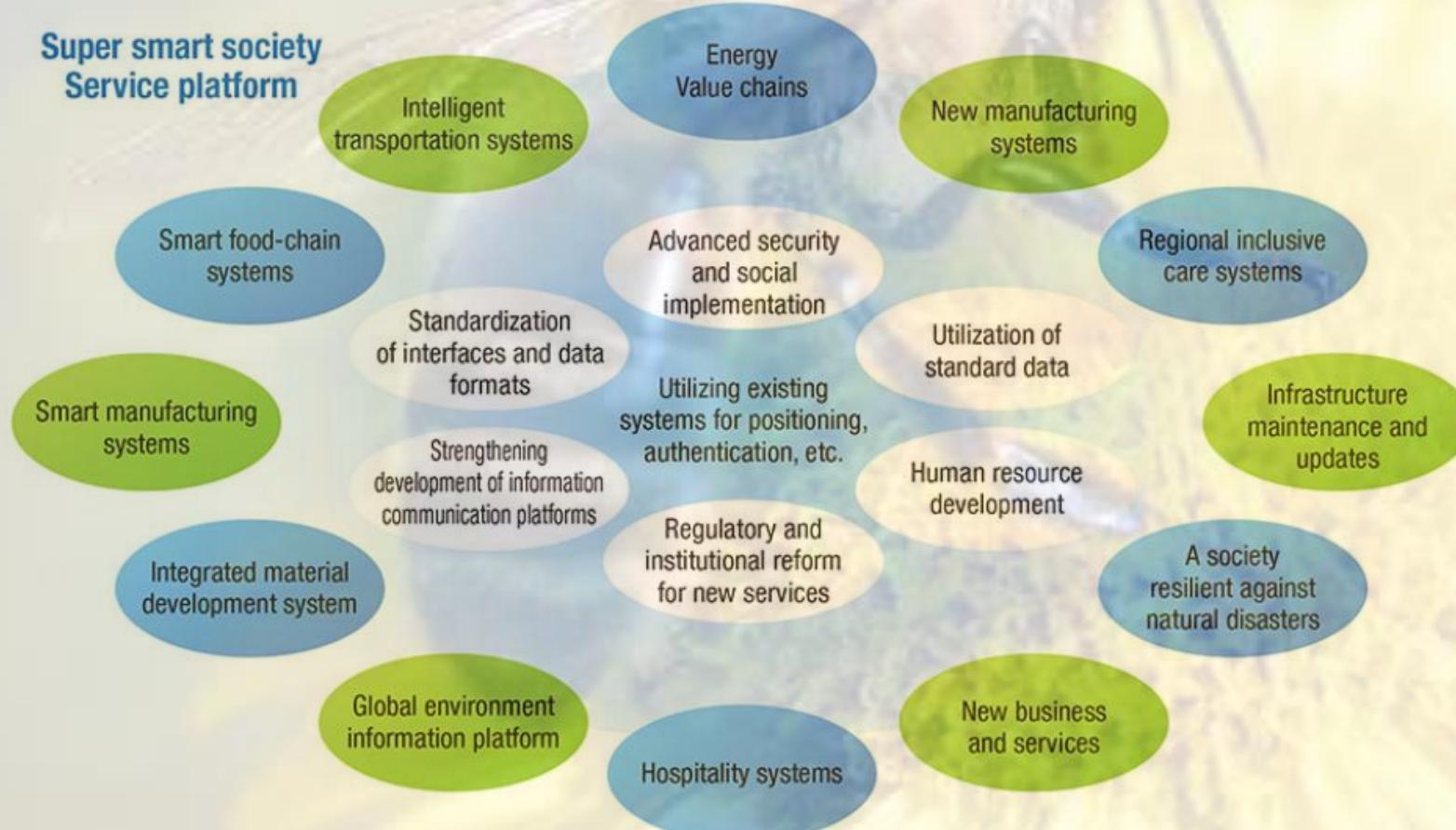


- But it is not only about balancing skills supply and demand.
- More interaction with industry as the knowledge content of production rises?

Source: Andrew W. Wyckoff, Director for Science, Technology and Innovation at OECD,

Sociální výzvy – Japonská vize společnosti 5.0

Strongly promoted by Council for Science, Technology and Innovation; Cabinet Office, Government of Japan



**The 5 walls to 'break through'
in moving to Society 5.0**

Ministries and Agencies

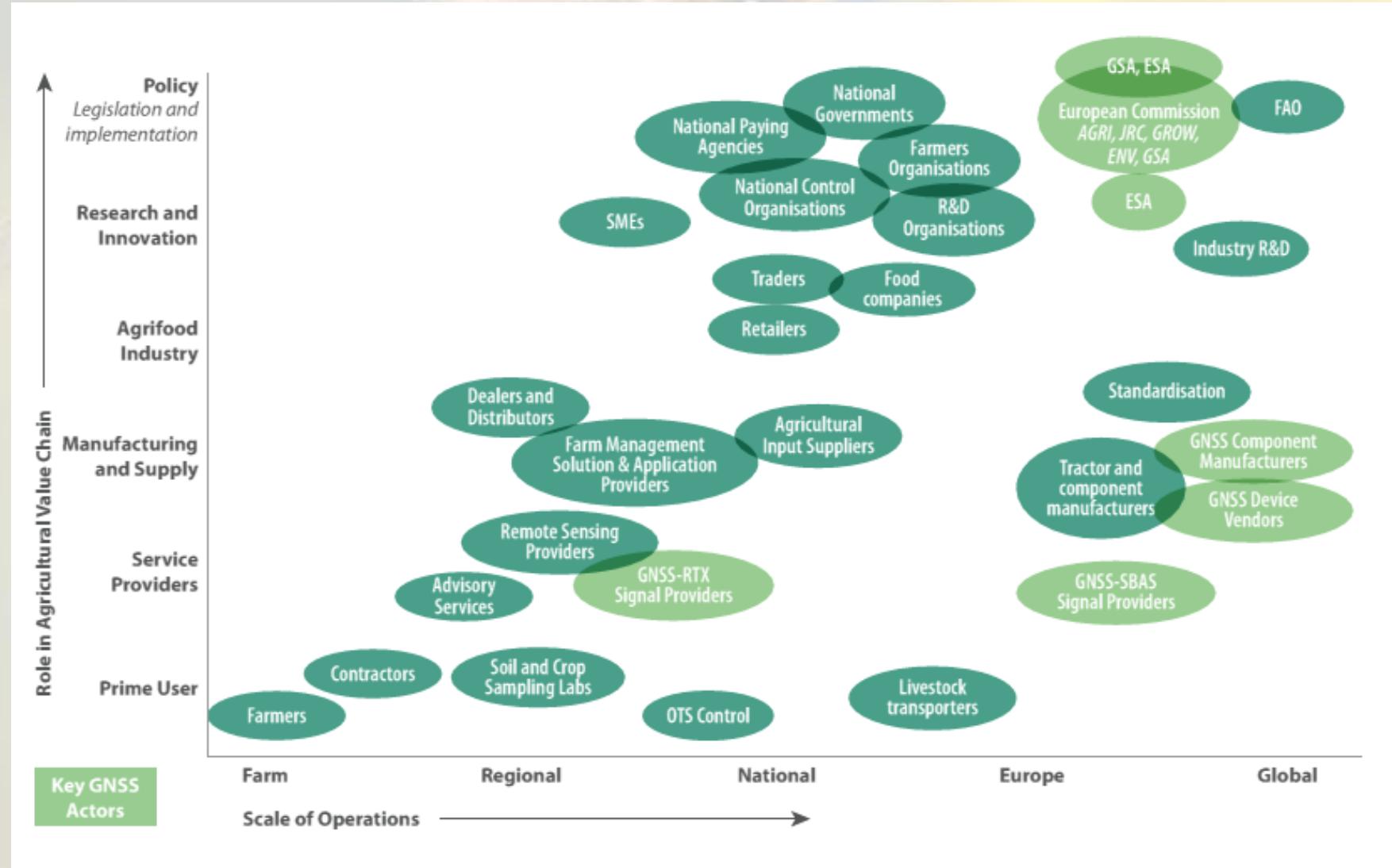
Legal system

Technologies

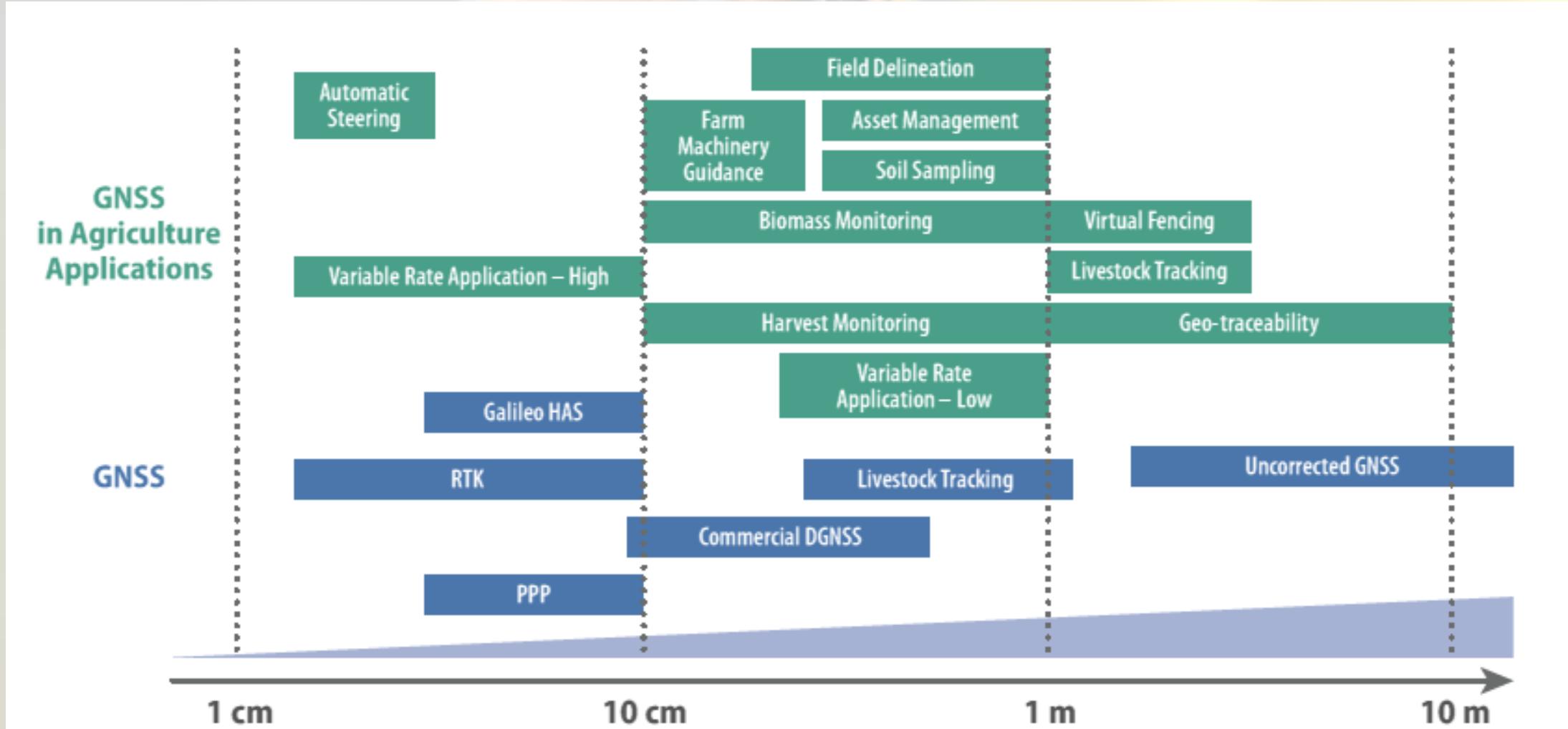
Human resources

Social acceptance

Role navigace v hodnotovém Agro-řetězci



Požadavky na přesnost GNSS - aplikace a technol.



Porovnání satelitních navaigačních systémů



GPS

35 Satellites / 31 Set Healthy

SISE(*) 0.52m (RMS)
(18 Aug 2019 – 15 Aug 2020)

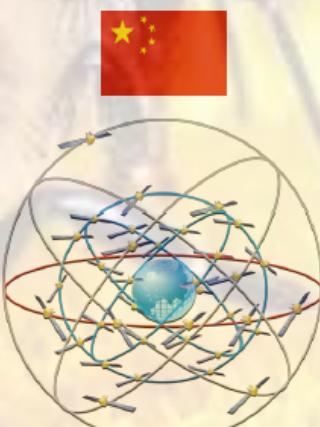
Latest Performance Standard ([5th Edition](#))
published in April 2020

GLONASS

27 Satellites / 23 Set Healthy

SISE 1.15m (RMS)
(best week 28/01/2020-05/02/2020)

Latest Performance Standard ([Edition 2.2](#))
published in June 2020



BeiDou

SISE (B1C/B2a) ~0.25m (RMS)
(August 2020)

BeiDou OS Performance Standard [version 2.0](#),
December 2018

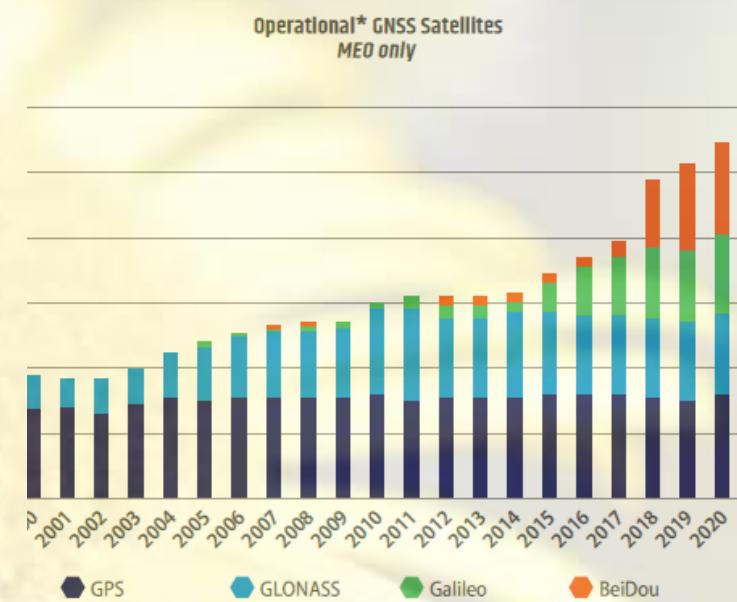
BDS-3 formally commissioned on 31/07/2020



QZSS

SISE 0.55-0.85m (RMS)
(01/09/2018-18/08/2020)

QZSS Performance Standard [rev. 002](#), August 2020



(*) SISE Signal in Space Ranging Error

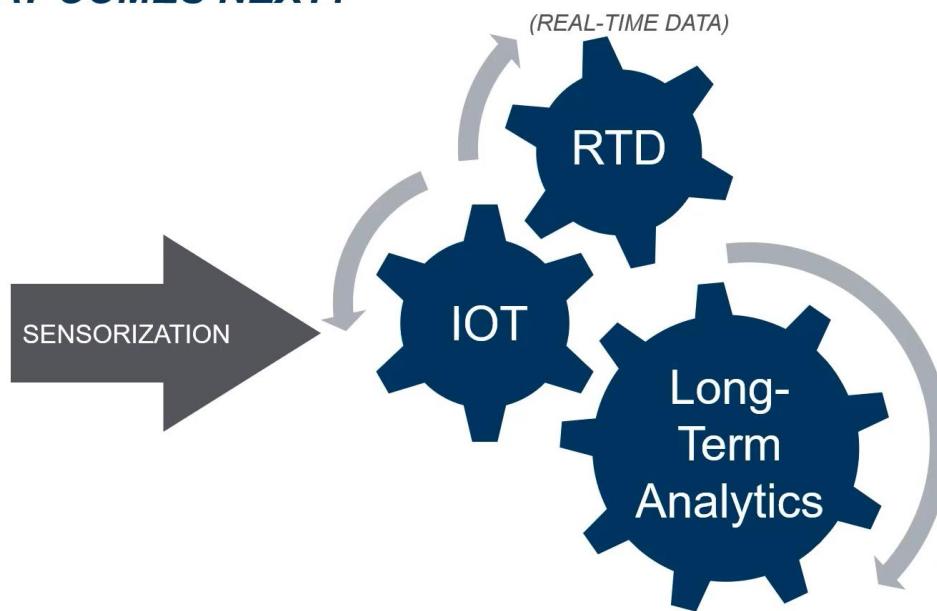
(ref. ION GNSS+ Sept 2020)

Swarms of CPS x Large Harvesting machinery



Precizní zemědělství z pohledu strojírenství

WHAT COMES NEXT?



THE BIG PICTURE

Precision Ag

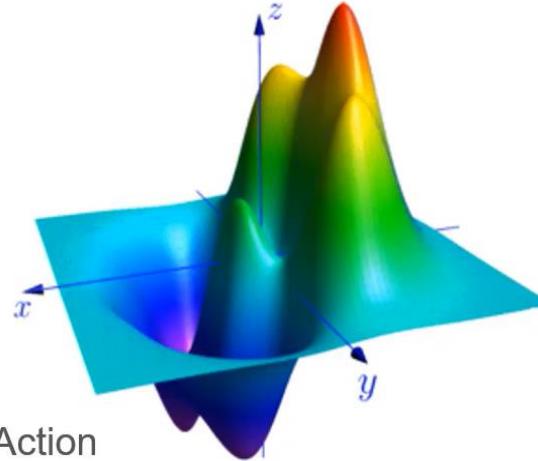
- Environmental Variation
- Analyze & Compensate

Automation

- Repetitive Action
- Flexible Response to Variation
- Sensor-Driven

Reliability

- No baby-sitting
- Repair can be costly
- Time sensitivity



Precizní zemědělství z pohledu strojírenství

WHERE IS GUIDED MOTION IN AGRICULTURE?



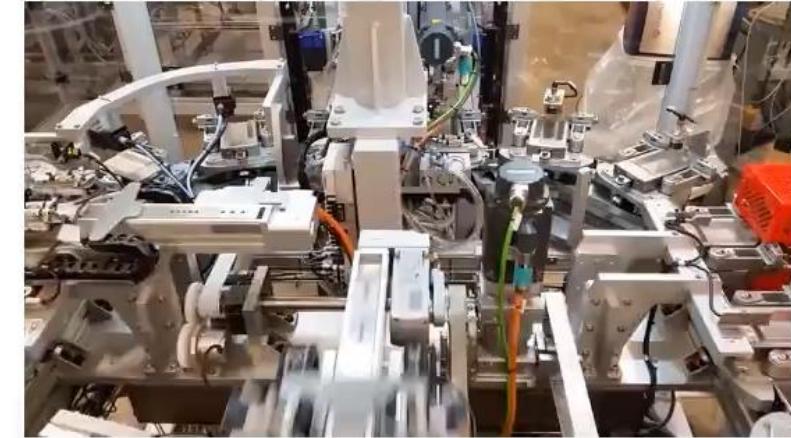
Single Axis (Example: Probing)

One axis of actuation to control the depth of the auger for an autonomous soil sampler.



Multiple Axes (Example: Picking)

Vertical and horizontal guided motion for the cutting tools on an asparagus harvesting robot operating continuously in the field.



Curvilinear (Example: Conveyance)

Straight + curved motion path for carrying product to indexed points in a multi-step operation (e.g. scanning, trimming, packaging).

Precizní zemědělství z pohledu strojírenství



Single Axis (Example: Probing)

One axis of actuation to control the depth of the auger for an autonomous soil sampler.

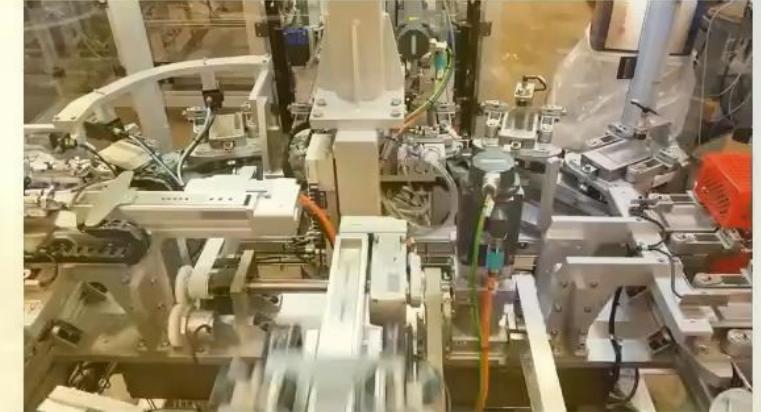
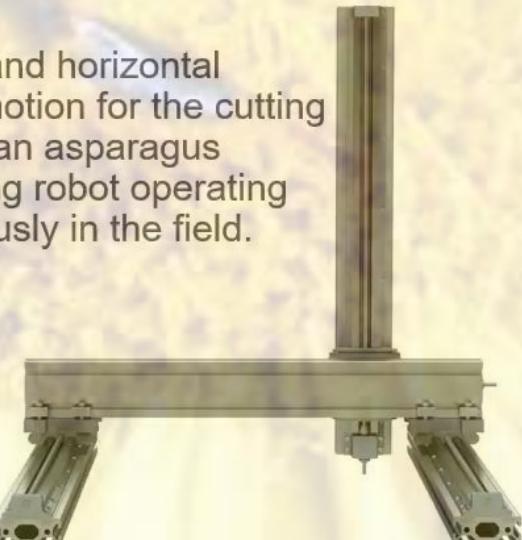


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Multiple Axes (Example: Picking)

Vertical and horizontal guided motion for the cutting tools on an asparagus harvesting robot operating continuously in the field.

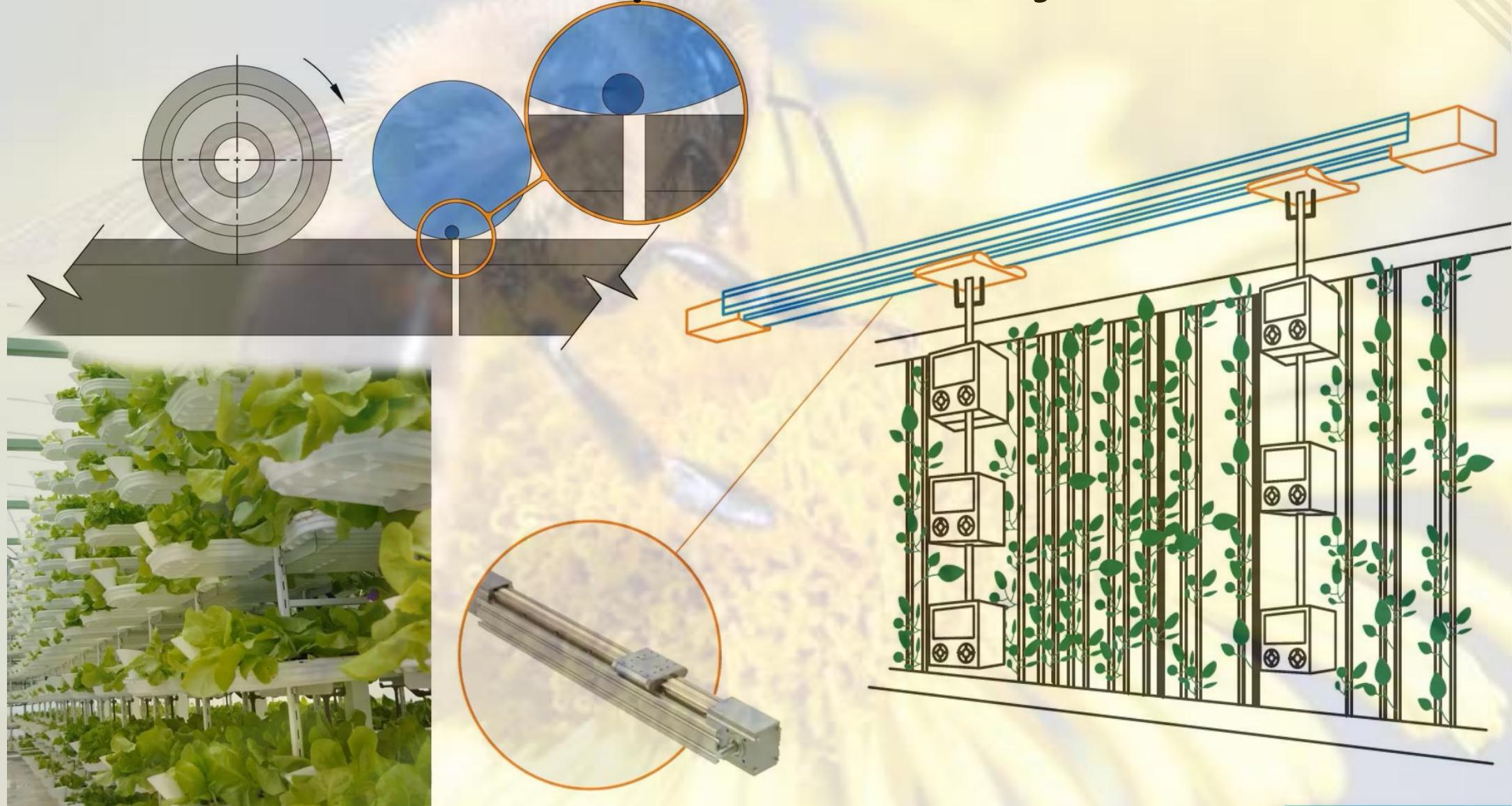


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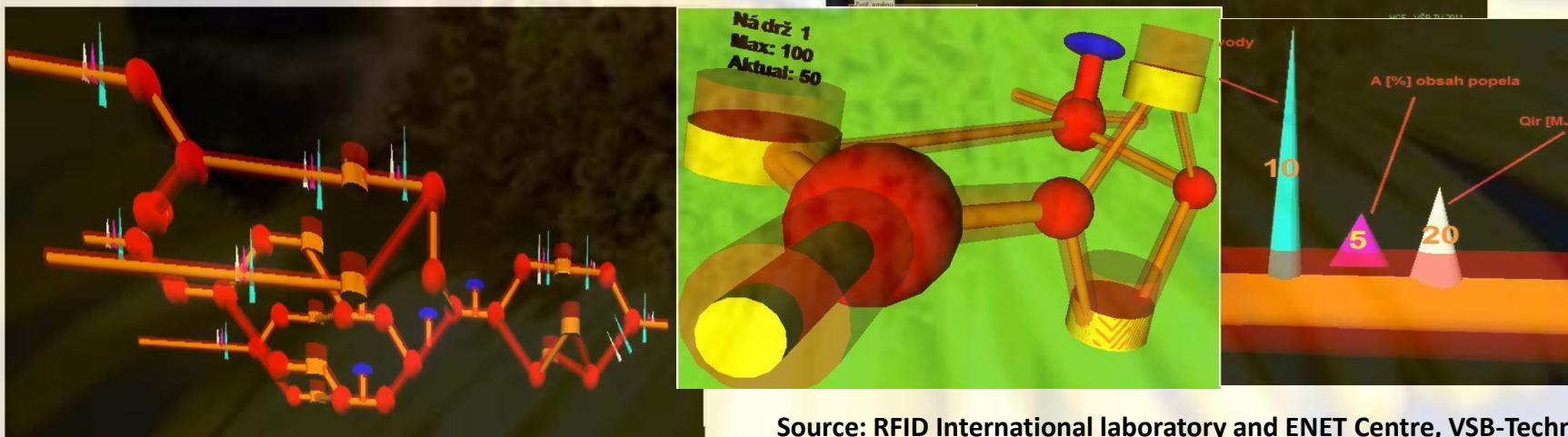
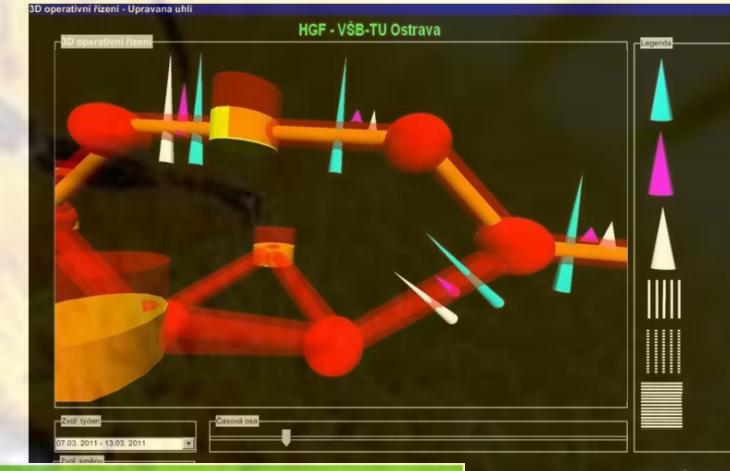
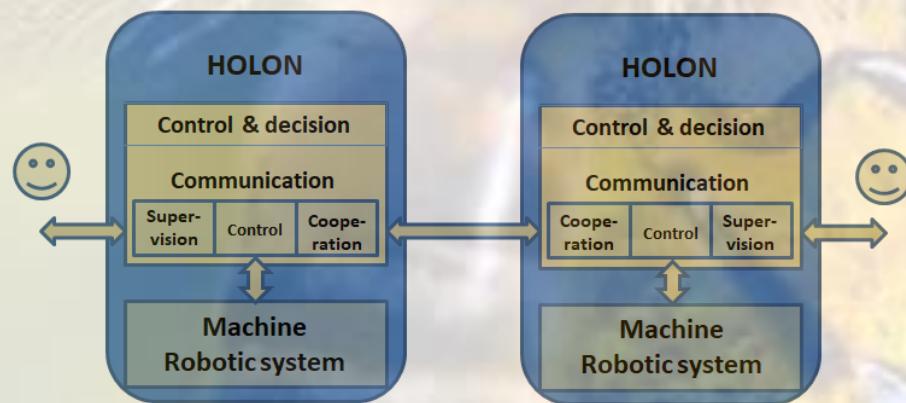


Precizní zemědělství z pohledu strojírenství



Holony a CPS - kyberneticko fyzikální systémy

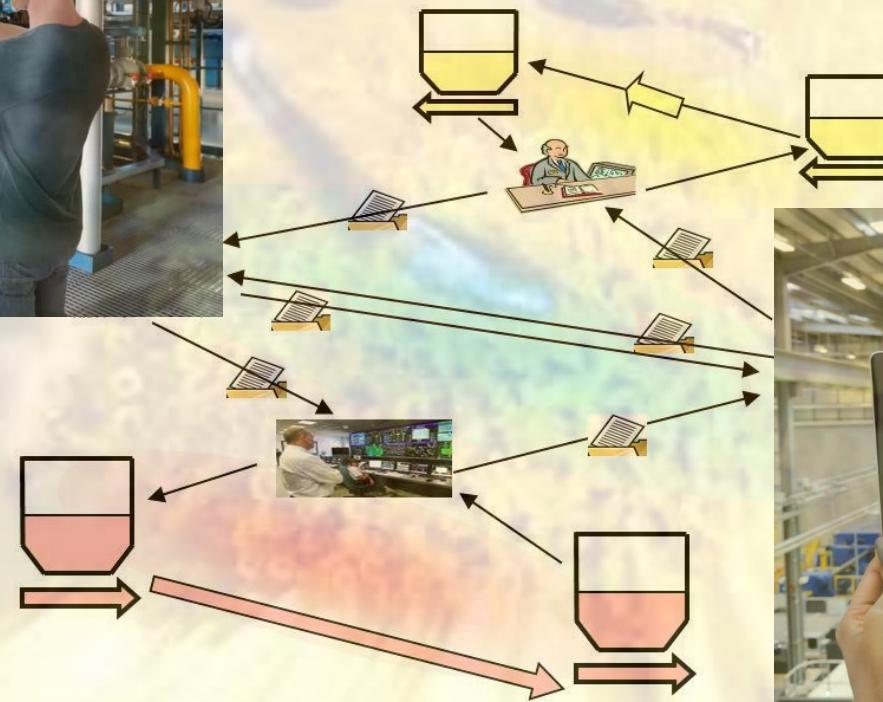
- CPS – cybernetics physical systems, digital twins
- Communication of holons, agents straight connected to machinery – goal orientation



Source: RFID International laboratory and ENET Centre, VSB-Technical University of Ostrava

VR a AR - Virtuální a Rozšířená realita

- CPS – visual models of digital twins
- Communication of agents - straight connected multilevel agents systems
 - vizualisation

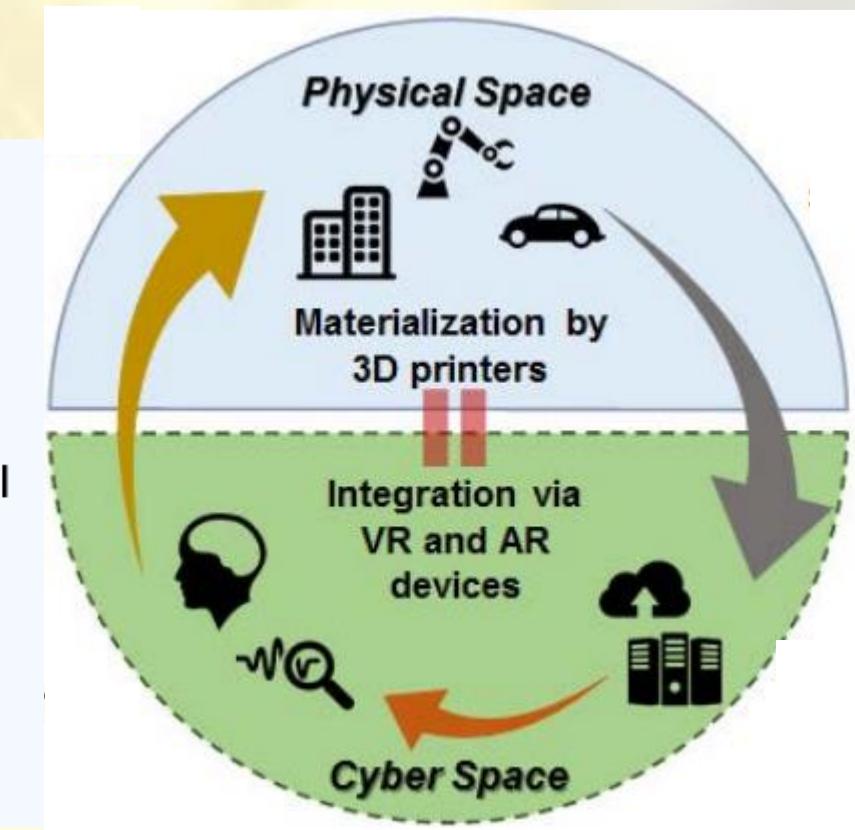
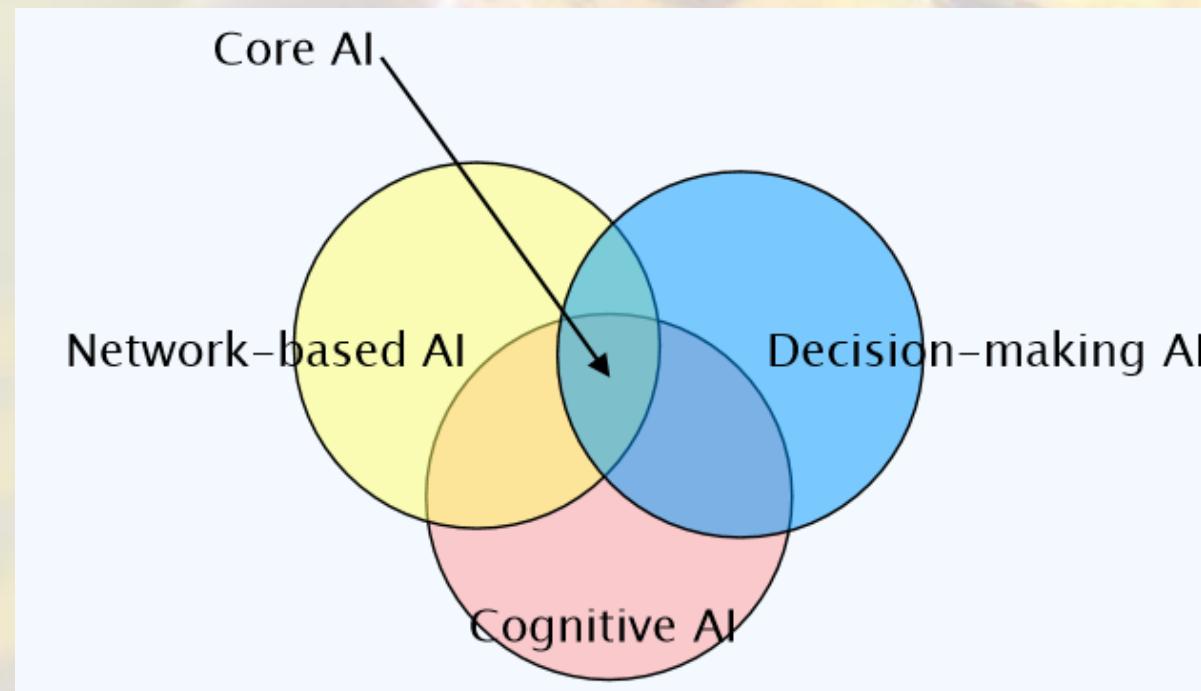


Výzvy I4.0 – Zemědělství 4.0

- Dynamic Agriculture 4.0 Control System – AI tools and principles in Resilient Integration
- New Areas of AI – bottom up process of estimation of needs from real industrial and business space and infrastructure
- The smart solutions are not complex – SMEs have provided partial solutions.
- AI systems are dynamic – depended on LEs
 - - knowledge quantity and quality
 - - computational technologies
 - - existing SW and HW platforms

Výzvy I4.0 – Zemědělství 4.0

- Dynamic Agriculture 4.0 Control System – AI tools and principles in Resilient Integration
 - Intelligent network of entities/CPS – autonomous and parallel activities, virtual twins
 - Cutting of the virtual - real border



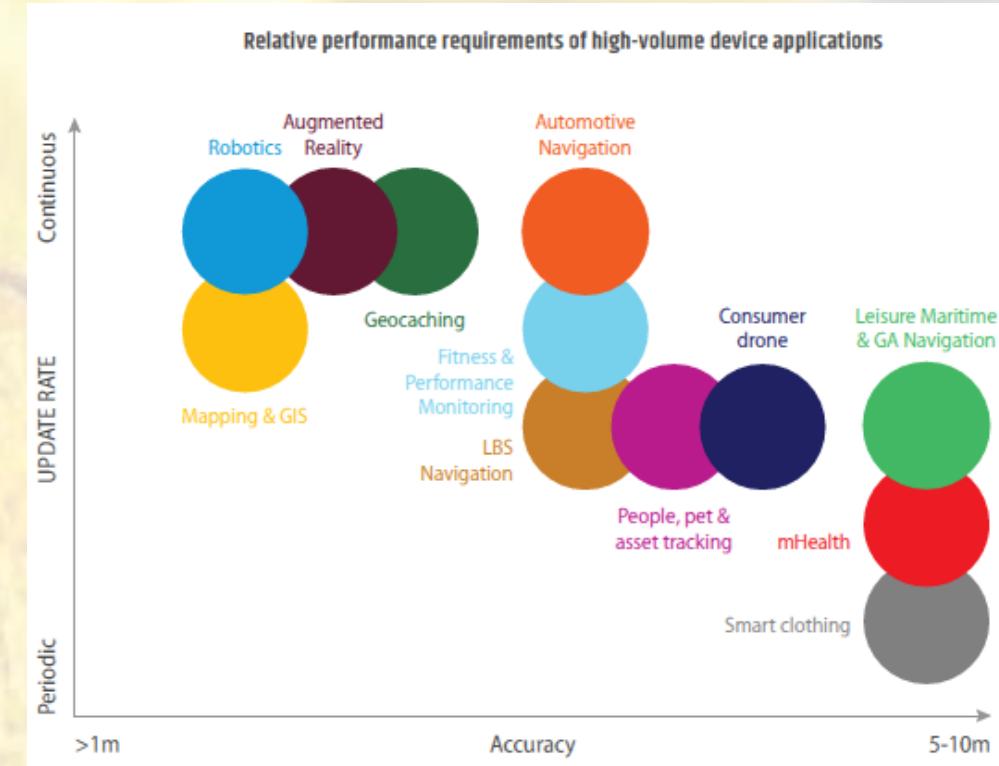
Výzvy I4.0 – Zemědělství 4.0

- Integration of tools and principles of Artificial Intelligence AI – Cyber Physical Systems – CPS
- New key feature – the CPS has the
 - ability of **learning** – knowledge processing
 - Local dimension – machine optimisation
 - Global dimension – distributed model of „World“
 - ability of communication
 - Knowledge Why? What?
 - Coordination of activities – swarm/hord
 - Negotiation to global goals



Výzvy I4.0 – Zemědělství 4.0

- New key feature – the CPS has the
 - Continuous development –
 - System „Is alive“ – new features
 - Sharing and creation of knowledge
 - Digital twin – creates the Virtual space
 - Use of external services
 - Total interconnection
 - IoT, IoS, IIoT, ... IoEverything
 - Social dimension – cooperation with people



Výzvy I4.0 – Zemědělství 4.0

- New key feature – KNOWLEDGE INTEGRATION
 - Need of global digitalisation - networks
 - Virtualisation – integration or knowledge resources
 - Optimisation – knowledge learning – algorithms
 - Partial algorithms nested in knowledge systems
 - CPS – autonomous agent
 - Sharing of knowledge and goals
 - Thinking globally
 - Acting locally



Výzvy I4.0 – Zemědělství 4.0

- What need the Smart Farm?

- Interdisciplinarity – wide platform of researchers, visions and partial solutions
- Social digital transformation - creation of new ecosystem for AI
- TestBed – new strategic element within the research and scientific space
- AAAI: “*AI testbeds must strive to balance tractability and real - world relevance. Many researchers choose to study simplified tasks in closed domains, rather than open - ended real - world problems, because toy tasks are more tractable for today's methods.*”



Výzvy I4.0 – Zemědělství 4.0

- What need the Smart Farm – Agriculture 4.0?
 - Resilient digital infrastructure and sustainability
 - Mindset to global visions - new economy models
 - Information and knowledge resources integration
 - Energy management 4.0 – the fundamental structure
- Building of National centres – sharing of Research and Development - environment and infrastructure – „Green Deal“
- Motivate the „Academic potential“ - push science to reality

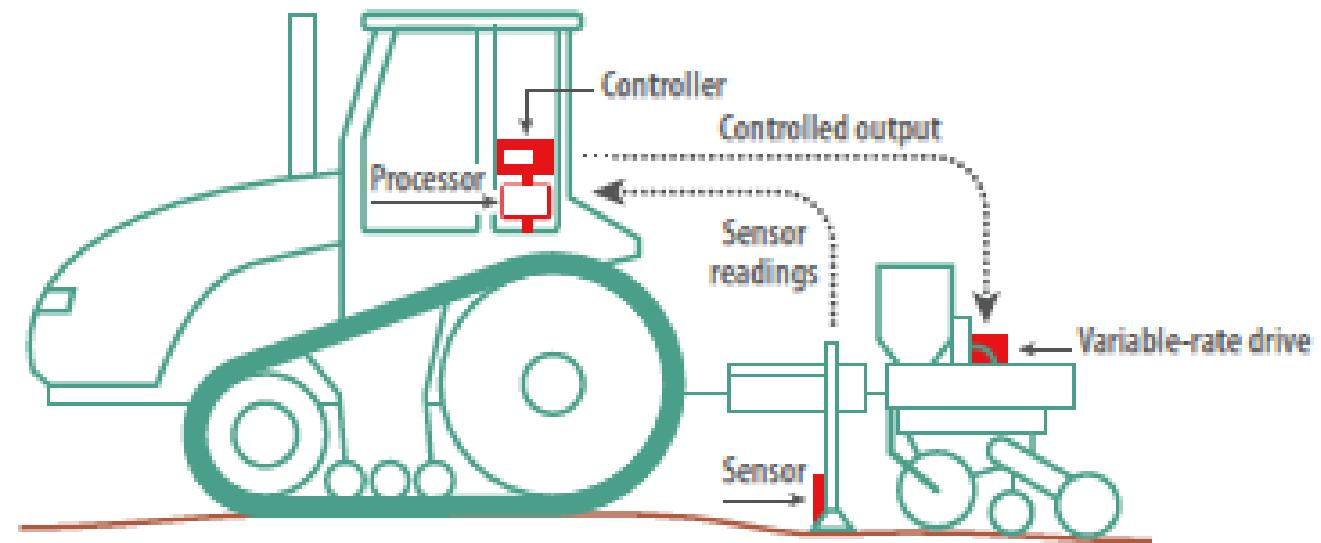


Principy kolaborativní robotiky

- Sdílení společných cílů
- Koordinace a aktivní kooperace
- Flexibilní plánování
- Komunikace a principy vyjednávání
- Delegace úloh a podúlohy
- Sdílení znalostí – okolní svět a kooperující entita
- Uvažování v kontextu
- Redistribuce úloh a rolí



Agribot – autonomní traktor?

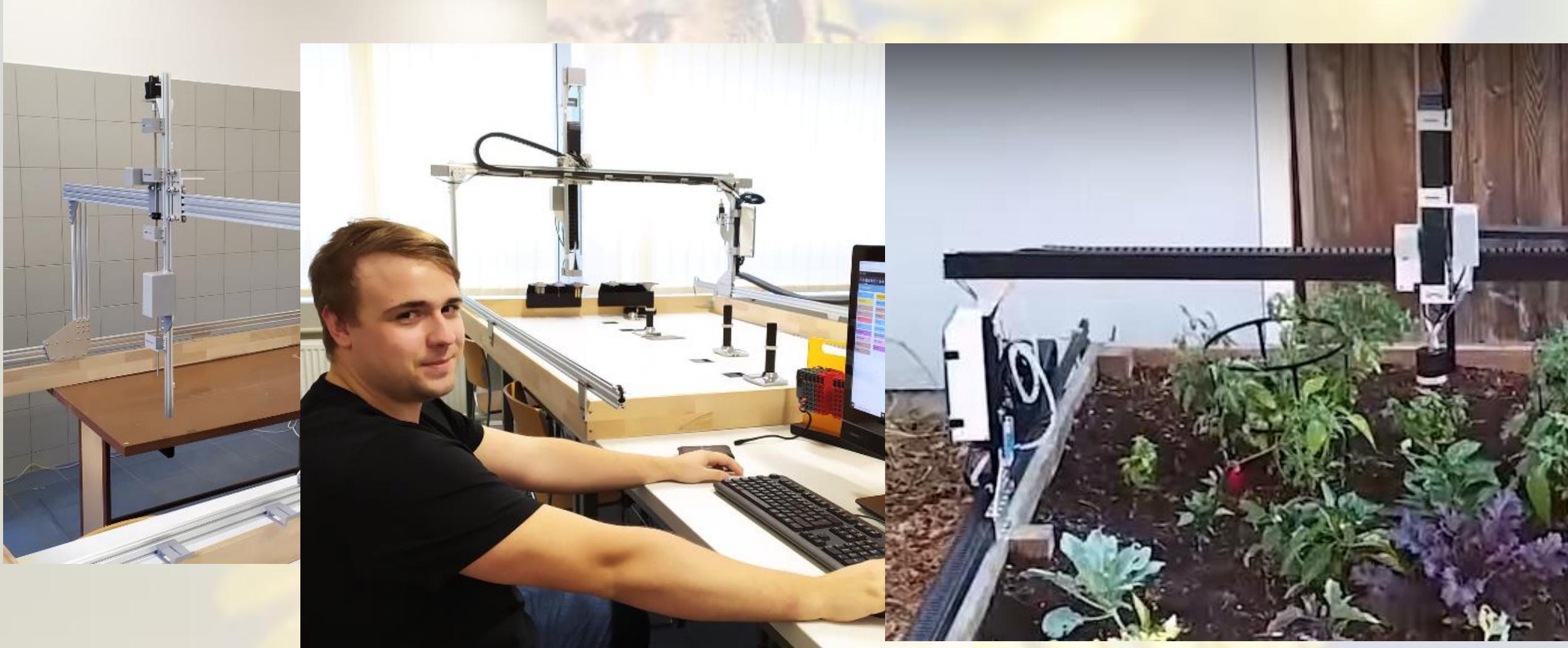


Swarms of Agribots x Large Harvesting machinery



<https://www.youtube.com/watch?v=xH9sXhYA3nE>

FarmBot – stacionární portálový agribot





Děkuji za pozornost.

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